

NAME: _____ DATE: _____

Company Name: _____

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|---|------|-------|
| 1) Call 9-1-1 from a pulp mill phone for all emergencies. | True | False |
| 2) If you call 9-1-1 from a phone other than a pulp mill phone the call will go directly to emergency dispatch (RCC) and you will need to notify security so they are aware there is an emergency. | True | False |
| 3) The following types of permits are used in the mill:
a) Confined Space Permits
b) Hot work Permits
c) Line & Equipment Opening Permits
d) All of the above | | |
| 4) Only serious safety incidents need to be reported to the mill's safety departments. | True | False |
| 5) Locking out is optional. | True | False |
| 6) The attendant for a permit required confined space only needs to be in the general area and is allowed to do other things like hose up the area while someone is in the confined space. | True | False |
| 7) Continuous monitoring is required at all times when in a permit-required confined space. | True | False |
| 8) Fall protection isn't required in the mill. | True | False |
| 9) PSM stands for:
a) Process Safety Management
b) Pulp Standard Management
c) Pulping Safety Message | | |
| 10) PSM is a regulated area which requires you to sign in and out at the bleach plant control room. These areas include:
a) ClO2 Generator Building and the Methanol Pump House
b) #9 scrubber building
c) Digester alleyway | | |
| 11) Storm water drain covers are painted yellow and labeled as storm water drains. | True | False |
| 12) Storm water goes into the mill sewer system so you don't need to worry if you spill anything around this type of drain. | True | False |
| 13) Chemical and oil spills need to be cleaned up and completed within 24 hours. | True | False |
| 14) If you have left over chemical from a job or hazardous waste, you can put it in the regular trash or dump it down the sewer. | True | False |
| 15) Empty pressurized cans such as a WD40 need to be put in one of the satellite accumulation sites (yellow drum) disposal drums placed around the mill. | True | False |

- 16) Asbestos free material is marked with blue banding or labeled / stenciled / tagged as "asbestos free." True False
- 17) It is okay for anyone to work on a radioactive source because they are mild and won't hurt you. True False
- 18) Anyone bringing chemicals into the mill is required to complete a chemical approval policy form prior to bring the chemical on site. True False
- 19) The main reason for St. Croix Tissue's implantation of a GMP program is:
- a) To make St. Croix Tissue compliant with state laws.
 - b) To have controls in place to make our tissue as safe and hygienic as possible for our end user.
 - c) To improve production and efficiency of our tissue process.
 - d) To have controls in place to protect our workers as they manufacture tissue.
- 20) Which of the following are allowed on the production floor?
- a) Glass water bottles
 - b) Long necklaces
 - c) Chewing gum
 - d) Poland Springs plastic water bottles
 - e) None of the above
- 21) Which maintenance protocol is due to GMP concerns?
- a) Double checking lockout tagout sheets before starting work.
 - b) Having a confined space entry permit completed before entering the confined space.
 - c) Hygiene check shall be performed after all maintenance work – even that done by outside contractors.
 - d) One high-visibility item must be worn gate-to-gate at St. Croix Tissue.
- 22) Which of the following practices are included in a hygiene check?
- a) Making sure all leftover parts and tools are picked up (i.e – bolts, tools, boxes)
 - b) Signing the Lockout Tagout paperwork with the time and date your lock was removed.
 - c) Sweeping up any sawdust or metal fragments in the area you worked.
 - d) Inspecting for any hydraulic leaks in the area.
 - e) Vacating the area as quickly as possible so machinery can start back up.
 - f) Choices A, C, and D
 - g) None of the above